



# Phiroze Sethna Private Limited

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## Phirol®

(Technical Data Sheet)

## Phirol® LRS 9736 (Headlamp Sealer)

Grade : HLA / HLB / HLG

Number : 308 Rev.: 02

Issue Date : April 2011

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**Description :** Phirol LRS 9736 is a polymeric adhesive which is used in headlamp assembly to bond glass shell with painted metal reflector.

It has excellent mechanical and sealing properties to different substrates after curing.

### Typical properties:

(Should not be considered as specifications)

Colour : White / Black/ Grey  
Viscosity : As per agreement with customers  
Curing Schedule : 140°C x 30 mins.  
Flow : 5 mm Max.  
Specific Gravity : 1.6 max.  
Adhesion to Glass : Good.  
Adhesion to Metal : Good

### Application :

Surface should be clean and free from oil. For application, drum press type airless pump having compression ratio 40 : 1 is recommended.

### Storage :

To be stored indoors, away from direct sunlight, heat source and moisture.

### Shelf Life :

Six months under above conditions.

### Packing:

25 Kg MS Drum

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### Note :

It should be appreciated that the above information given here is to the best of our knowledge, true and accurate. However, since conditions under which our products are used are beyond our control, recommendations are made without warranty or guarantee.

(An ISO 9001:2008 Certified company)