



# Phiroze Sethna Private Limited

Plot No. 101 – A, Road No. 16, Wagle Industrial Estate, Thane 400 604. India.  
Telephone (91 22) 2582 2220, 2581 1408, 2582 7204 Fax : (91 22) 2582 0837  
E Mail : [phirol\\_thane@hotmail.com](mailto:phirol_thane@hotmail.com) Website : [www.phirol.com](http://www.phirol.com)

## Phirol® (Technical Data Sheet)

### Phirol® Pvc based UnderBody Coating

**Grade : MUM**

Number : 306 Rev.: 02

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- Description :** Phiroz Pvc based Underbody coating is an anti-chipping coating applied by airless spray system. It has good anti-chip and corrosion resistance property than conventionally used bituminous type underbody materials.
- Typical properties:**  
(Should not be considered as specifications)
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|----------------------|-----------------------------------|
| Colour               | : Grey                            |
| Viscosity            | : As per agreement with customers |
| Curing Schedule      | : 140°C x 30 mins.                |
| Hardness             | : 40 - 80 shore A                 |
| Specific Gravity     | : 1.3 - 1.5                       |
| Adhesion to ED / PT: | Good.                             |
| Flexibility          | : Good                            |
- Application :** Surface should be pretreated / primed. For spraying, drum press type airless pump having compression ratio 55 : 1 is recommended.
- Storage :** To be stored indoors, away from direct sunlight, heat source and moisture.  
Shelf Life : Six months under above conditions.
- Packing:** 25 Kgs. MS Drum/ 125 kgs HDPE drums / 250 kgs. MS Barrel
- Note :** It should be appreciated that the above information given here is to the best of our knowledge, true and accurate. However, since conditions under which our products are used are beyond our control, recommendations are made without warranty or guarantee.